



### Step 1: Base Unit

- **423/363/283/223**  
**Digital Printer/Copier/Scanner/Fax**  
*(Includes PS, PCL & XPS Controller, 2 GB Standard Memory, Duplex Unit, USB Interfaces for Scan-to-USB Thumb Drive/Print-from-USB Thumb Drive, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Updates)*

### Step 2: Document Handling Options (Select one)

- OC-509 Original Cover**
- DF-621 Reversing Automatic Document Feeder**  
*(Standard on bizhub 423/363)*

### Step 3: Paper Supply/Cabinet Options (Required)

- Select one of the following:
- PC-409 Large Capacity Cassette**  
*(2,500 sheets - Letter crosswise only)*
  - PC-208 2-way Paper Feed Cassette**  
*(Two 500-sheet Universal Cassettes)*
  - PC-109 Paper Feed Cassette**  
*(One 500-sheet Universal Cassette; Includes 1 storage drawer)*
  - DK-508 Copy Desk (Storage Drawer Only)**

### Step 4: Output Options

- None
- JS-505 Job Separator Tray**
- FS-527 Floor Finisher (50-sheet stapling)**
- JS-603 Job Separator Tray (3rd Output Tray for FS-527)**
- PK-517 Punch Kit (for FS-527)**
- SD-509 Saddle Stitcher Kit (for FS-527)**
- FS-529 Inner Finisher (50-sheet stapling)**

### Step 5: Analog Fax Options

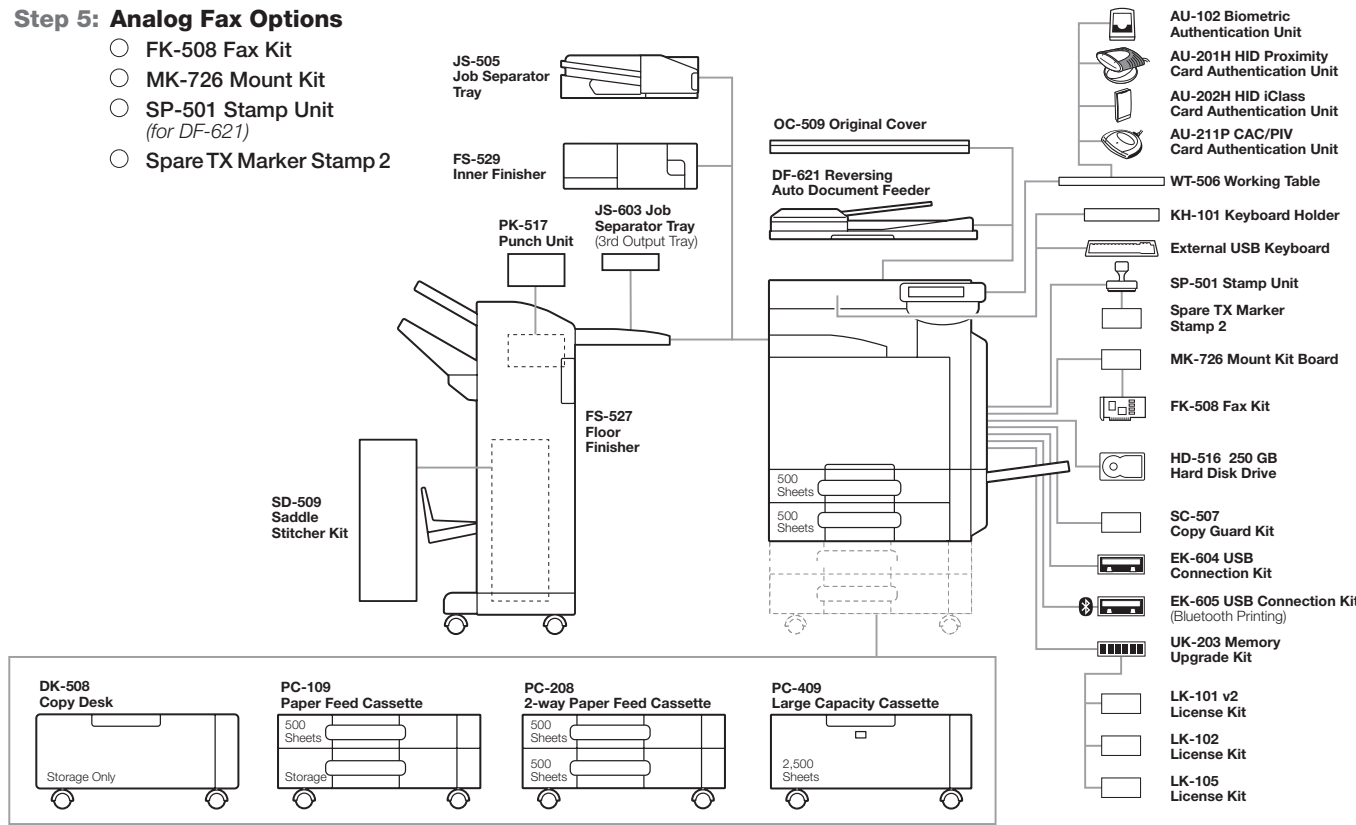
- FK-508 Fax Kit**
- MK-726 Mount Kit**
- SP-501 Stamp Unit (for DF-621)**
- Spare TX Marker Stamp 2**

### Step 6: Controller Option

- **Standard Controller (PCL/PS/XPS)**
- HD-516 250 GB Hard Disk Drive**  
*(Standard on bizhub 423/363)*

### Step 7: Additional Options

- AU-102 Biometric Authentication Unit**  
*(Requires WT-506)*
- AU-201H HID Proximity Card Authentication Unit**  
*(WT-506 recommended)*
- AU-202H HID iClass Card Authentication Unit**  
*(Requires WT-506)*
- AU-211P CAC/PIV Card Authentication Unit**  
*(Requires WT-506)*
- EK-604 USB Connection Kit**  
*(For External Keyboard)*
- EK-605 USB Connection Kit**  
*(For External Keyboard and Bluetooth Printing)*
- External USB Keyboard** (Requires KH-101)
  - KH-101 Keyboard Holder**
- LK-101 v2 License Kit** *(Web Browser, Image Panel and Scan-to-SharePoint)*
- LK-102 License Kit** *(Enhanced PDF Encryption)*
- LK-105 License Kit** *(Searchable PDF)*
- SC-507 Copy Guard Kit**
- UK-203 Memory Upgrade Kit** *(Required for LK-101 v2, LK-102, LK-105 and PageScope My Panel; only one memory upgrade required on MFP)*
- WT-506 Working Table**



# bizhub 423/363/283/223



KONICA MINOLTA

## Accessory Options for bizhub 423/363/283/223 Monochrome Printer/Copier/Color Scanner

5/2010

ACCESSORIES	ITEM NO.	DESCRIPTION	NOTES
<b>BASE UNIT</b>			
423	A1UD011	bizhub 423 Monochrome Printer/Copier/Color Scanner/Fax	Includes DF-621 RADF, PS, PCL & XPS Emperon Controller, 2 GB Memory, HD-516 250 GB HDD, USB Interface for Print to and Scan from USB Memory, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Connection, Developer and Drum.
363	A1UE011	bizhub 363 Monochrome Printer/Copier/Color Scanner/Fax	Includes DF-621 RADF, PS, PCL & XPS Emperon Controller, 2 GB Memory, HD-516 250 GB HDD, USB Interface for Print to and Scan from USB Memory, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Connection, Developer and Drum.
283	A1UF011	bizhub 283 Monochrome Printer/Copier/Color Scanner/Fax	Includes PS, PCL & XPS Emperon Controller, 2 GB Memory, USB Interface for Print to and Scan from USB Memory, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Connection, Developer and Drum. Note: DF-621 RADF and HD-516 250 GB HDD are optional.
223	A1UG011	bizhub 223 Monochrome Printer/Copier/Color Scanner/Fax	Includes PS, PCL & XPS Emperon Controller, 2 GB Memory, USB Interface for Print to and Scan from USB Memory, USB Local Printing, Optional Authentication Device Connection, Service USB Firmware Connection, Developer and Drum. Note: DF-621 RADF and HD-516 250 GB HDD are optional.
<b>DOCUMENT HANDLING OPTION</b>			
OC-509	A128WY2	Original Cover	Required if DF-621 is not installed.
DF-621	A143WY1	Reversing Automatic Document Feeder	100-Sheet Reversing Automatic Document Feeder; Standard: bizhub 423/363 Option: bizhub 283/223
<b>PAPER SUPPLY/ CABINET OPTIONS</b>			
PC-409	A1V4W13	Large Capacity Cassette	2,500 sheets; Letter-Size (Portrait) Paper only.
PC-208	A1V4WY2	2-Way Paper Feed Cabinet	Two 500-sheet Universal Paper Cassettes.
PC-109	A1V4WY1	Paper Feed Cabinet	One 500-sheet Universal Paper Cassette and Storage Drawer.
DK-508	A1V4WY4	Copy Desk	Storage Drawer only.
<b>OUTPUT OPTIONS</b>			
None			
JS-505	A083WY2	Job Separator Tray	Separates print, copy and fax jobs; can be installed if finisher is not attached.
FS-527	A0HRWY2	Floor Finisher	50-sheet staple finisher required to support additional Output Tray, Punch Kit and Saddle Stitcher.
FS-529	A0U7WY2	Inner Finisher	Provides 50-sheet stapling.
JS-603	A10FWY1	Job Separator Tray (3rd Output tray for FS-527)	Adds third tray to FS-527 Finisher.
PK-517	A10EW11	2/3-Hole Punch Kit for FS-527	2/3-Hole Punch Kit for FS-527.
SD-509	A10DWY1	Saddle Stitcher Kit for FS-527	Provides booklet output for FS-527.
<b>ANALOG FAX OPTIONS</b>			
FK-508	A22M011	Fax Board	Adds Super G3 fax functionality, IP Address Fax, PC Network Fax. Up to two Fax Boards can be installed for multi-line fax configurations.
MK-726	A2A0WY0	Fax Mount Kit	Required for FK-508 for each fax board installed.
SP-501	4614506	Fax Stamp Unit	Installed on RADF.
Spare TX Marker Stamp 2	4614511	Spare TX Marker Stamp	Installed on RADF.
<b>CONTROLLER OPTION</b>			
HD-516	A2ACWY1	250 GB Hard Disk Drive	Standard: bizhub 423/363 Option: bizhub 283/223
<b>ADDITIONAL OPTIONS</b>			
AU-102	A0X9WY1	Biometric Authentication Unit	Also compatible with bizhub C652 series and C360 series. Requires WT-506 Working Table.
AU-201H	7640005064	HID Proximity Card Authentication Unit	WT-506 Working Table recommended. If WT-506 Working Table is not installed, AU-201H must be mounted to device.
AU-202H	7640008354	HID iClass Card Authentication Unit	Requires WT-506 Working Table.
AU-211P	7640008082	CAC/PIV Card Authentication Unit	Requires WT-506 Working Table.



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# bizhub 423/363/283/223

## Accessory Options for bizhub 423/363/283/223 Monochrome Printer/Copier/Color Scanner

5/2010

### ADDITIONAL OPTIONS *continued*

ACCESSORIES	ITEM NO.	DESCRIPTION	NOTES
EK-604	A0YCWY4	USB Connection Kit	Required for External Keyboard (either EK-604 or EK-605 required to support External Keyboard).
EK-605	A0YCWY3	USB Connection Kit w/Bluetooth Printing	Required for External Keyboard (either EK-604 or EK-605) and Bluetooth Printing for mobile phone/PDA.
LK-101 v2	A0PD01A	i-Option License Kit	Enables Web Browser from the MFP Control Panel, Image Panel (move, combine, restore user files at the MFP) and Scan-to-SharePoint functions. Requires UK-203.
LK-102	A0PD012	i-Option License Kit	Enables 128-bit AES PDF encryption; Apply digital IDs and signatures. Requires UK-203.
LK-105	A0PD015	i-Option License Kit	Enables Searchable PDF functionality . Requires UK-203.
External Keyboard	7640006869	External USB Keyboard	Computer type keyboard for alphanumeric data entry (alternative to the standard QWERTY keyboard available on the MFP's LCD); Requires either EK-604 or EK-605 and KH-101.
KH-101	A165WY1	Keyboard Holder	Holds the optional QWERTY keyboard in place on the MFP.
SC-507	A0Y9WY1	Copy Guard Kit (Copy Guard/ Password Copy Protection)	Detects documents with copy patterns applied. Gives users the option to prevent copying sensitive documents or allows copying when password is entered.
UK-203	A0YDWY1	i-Option Memory Upgrade Kit	Required for LK-101 v2, LK-102, LK-105 and PageScope My Panel; Contents include 1 GB memory upgrade. Only one UK-203 required per machine.
WT-506	A0W4WY1	Working Table	Required for AU-102 Biometrics Authentication Unit and recommended for AU-201H HID Card Authentication Unit. Also compatible with bizhub C652 series and C360 series.
Key Counter Mount Kit 1	4623472	Key Counter Kit	Compatible with bizhub C353 series, C360 series and C650 series.

### CONSUMABLE YIELDS\*

CONSUMABLE	ITEM NO.	YIELD
TN-414 Toner for bizhub 423/363	A202030	25,000 pages
TN-217 Toner for bizhub 283/223	A202031	17,500 pages
DR-411 Drum	A2A103D	(bizhub 423) 121,000 pages
		(bizhub 363) 110,000 pages
		(bizhub 283) 100,000 pages
		(bizhub 223) 80,000 pages
DV-411 Developer	A202500	(bizhub 423) 121,000 pages
		(bizhub 363) 110,000 pages
		(bizhub 283) 100,000 pages
		(bizhub 223) 80,000 pages
Staples SK-602 (For FS-527, FS-529 and SD-509)	14YK	5,000 x 3 pkg/case

\* Based on 6% total coverage